Safety Data Sheet · OSHA HCS 2024

Methyl n-Propyl Ketone (MPK) Technical Grade

Technical

Standard	Revised	Emergency
OSHA HCS 2024 · GHS Rev. 7	2026-11-12	Chemtel 1-800-255-3924 (24/7)

1 Identification

Product Identifier	Methyl n-Propyl Ketone (MPK) Technical Grade
Grade	Technical
CAS Number	107-87-9
Chemical Formula	CH3COC3H7
Molecular Weight	86.13 g/mol
Manufacturer	Alliance Chemical 204 South Edmond Street, Taylor, TX 76574
Emergency Phone	Chemtel 1-800-255-3924 (24/7)
Synonyms	2-Pentanone; pentan-2-one; methyl propyl ketone; MPK
Recommended Use	Industrial solvent for coatings, inks, adhesives and resins; extraction and cleaning solvent.
Restrictions on Use	Technical grade (contains 5–10% methyl isobutyl ketone): not for food, drug, household or laboratory-reagent use. Highly flammable: use with adequate ventilation, away from ignition sources.

2 Hazard Identification



Flammable



Irritant / harmful



Health hazard

Classification

Flammable liquids, Category 2

Acute toxicity (oral), Category 4

Serious eye damage/eye irritation, Category 2A

Specific target organ toxicity, single exposure, Category 3 (respiratory tract irritation)

Carcinogenicity, Category 2

Signal Word

Danger

Hazard Statements

H225 Highly flammable liquid and vapor

H302 Harmful if swallowed

H319 Causes serious eye irritation

H335 May cause respiratory irritation

H351 Suspected of causing cancer

Precautionary Statements

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233 Keep container tightly closed.
P240 Ground and bond container and receiving equipment.
P241 Use explosion-proof electrical, ventilating, and lighting equipment.
P242 Use non-sparking tools.
P243 Take precautionary measures against static discharge.
P261 Avoid breathing dust, fume, gas, mist, vapors or spray.
P264 Wash hands and face thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves, protective clothing, and eye/face protection.
P301+P312 IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell.
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313 IF exposed or concerned: Get medical advice or attention.
P312 Call a POISON CENTER or doctor if you feel unwell.
P330 Rinse mouth.
P337+P313 If eye irritation persists: Get medical advice or attention.
P370+P378 In case of fire: Use alcohol-resistant foam, CO2 or dry chemical powder to extinguish.
P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P403+P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.
P501 Dispose of contents and container in accordance with local, regional, national, and international regulations.

Classification, hazard (H) and precautionary (P) statements and pictograms per OSHA HCS 2024 (29 CFR 1910.1200, Appendices A–C), aligned with GHS Rev. 7.

3 Composition / Information on Ingredients

Component	CAS No.	Formula	Concentration
2-Pentanone (methyl n-propyl ketone)	107-87-9	C5H10O	90-95% (w/w)
Methyl isobutyl ketone	108-10-1	C6H12O	5-10% (w/w)

Concentrations are nominal; lot-specific values appear on the Certificate of Analysis. Components not contributing to classification are omitted.

4 First-Aid Measures

Eyes

Rinse with plenty of water for at least 15 minutes. Remove contact lenses if present and easy to do. Continue rinsing. Seek medical attention immediately.

Skin

Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing. Wash with soap. Get medical attention immediately.

Inhalation	Move person to fresh air and keep comfortable for breathing. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention immediately.
Ingestion	Do Not Induce Vomiting! Never give anything by mouth to an unconscious person. If conscious, wash out mouth with water. Get medical attention immediately.
Most Important Symptoms and Effects	Eye contact causes irritation: redness, pain and tearing. Inhalation may irritate the nose, throat and respiratory tract (coughing, sore throat). Ingestion may cause nausea, vomiting and abdominal pain; larger amounts may cause systemic poisoning.
Immediate Medical Attention and Special Treatment	Treat symptomatically. Get medical attention if symptoms develop or persist.

5 Fire-Fighting Measures

Suitable Extinguishing Media	Alcohol-resistant foam, CO2, dry chemical powder. Water spray may be used to cool fire-exposed containers.
Unsuitable Extinguishing Media	Do not use a solid water stream — may scatter and spread fire.
Specific Hazards Arising from the Chemical	Vapors are heavier than air and may form explosive mixtures with air; they can travel to a source of ignition and flash back. Containers may rupture when heated.
Protective Equipment	Wear self-contained breathing apparatus and full protective clothing.
Hazardous Combustion Products	Carbon monoxide and carbon dioxide on combustion.

6 Accidental Release Measures

Personal Precautions	Use PPE as described in Section 8. Ensure adequate ventilation. Evacuate personnel to safe areas.
Hazard-Specific Precautions	Eliminate all ignition sources. Use non-sparking tools and explosion-proof equipment; ground and bond containers during cleanup.
Environmental Precautions	Prevent leakage or spillage from entering drains, sewers, or waterways.
Containment & Cleanup	Absorb with inert material. Collect in appropriate waste container. Dispose per applicable regulations.

7 Handling and Storage

Safe Handling	Use with adequate ventilation. Avoid contact with skin, eyes, and clothing. Wash thoroughly after handling. Keep container closed when not in use.
Safe Storage	Store in a cool, dry, well-ventilated area away from heat, sparks, and open flame. Keep away from incompatible materials (see Section 10). Keep containers tightly closed. Ground and bond containers when transferring material.
Specific Storage Precautions	Keep tightly closed in a cool, well-ventilated flammables area away from ignition sources, oxidizers and bases. Ground and bond containers.

8 Exposure Controls / Personal Protection

Occupational Exposure Limits

Limit	Value
OSHA PEL	200 ppm TWA
ACGIH TLV	150 ppm STEL
NIOSH REL	150 ppm (530 mg/m^3) TWA
IDLH	1,500 ppm

Engineering Controls	Use adequate ventilation. Provide eyewash stations and quick-drench showers accessible to areas of use.
Eye/Face Protection	Wear chemical safety goggles or face shield.
Skin Protection	Wear chemical-resistant gloves and protective clothing.
Respiratory Protection	Use a NIOSH-approved respirator with organic vapor cartridges. For confined spaces or exposures above the OEL, use supplied-air respiratory protection.

Exposure limits sourced from NIOSH Pocket Guide, OSHA 29 CFR 1910.1000 and ACGIH TLVs.

9 Physical & Chemical Properties

Appearance	Colorless, volatile liquid with a sweet, fruity odor
Odor	Sweet, acetone-like ketone odor
Odor Threshold	No data available
pH	No data available
Melting Point / Freezing Point	-78 °C (-108 °F)
Boiling Point	100–105 °C (212–221 °F)
Flash Point	7 °C (45 °F), closed cup
Evaporation Rate	No data available
Flammability (solid, gas)	No data available
Upper/Lower Flammability or Explosive Limits	LEL 1.5% / UEL 8.2% (v/v in air)
Vapor Pressure	27 mmHg (36 hPa) at 20 °C
Vapor Density	No data available
Relative Density	0.81 at 20–25 °C (water = 1)
Solubility	Slightly soluble in water (about 43 g/L at 20 °C); miscible with most organic solvents
Partition Coefficient (n-octanol/water)	log Kow 0.91
Auto-ignition Temperature	452–505 °C (846–941 °F)
Decomposition Temperature	No data available
Viscosity	0.5 mPa·s at 20 °C
Particle Characteristics	Not applicable
Form	Liquid
Density	0.809 g/cm^3 at 68 °F (USCG, 1999)

Refractive Index	1.387 - 1.393

Values shown reflect product-specific canonical data. Lot-specific ranges may vary; see the Certificate of Analysis for the shipped lot.

10 Stability and Reactivity

Reactivity	Not reactive under normal conditions of use and storage.
Chemical Stability	Stable under recommended storage conditions.
Possibility of Hazardous Reactions	None under normal processing conditions.
Conditions to Avoid	Heat, sparks, open flame, hot surfaces, static discharge and other ignition sources. Vapors form explosive mixtures with air.
Incompatible Materials	Strong oxidizing agents and peroxides; strong bases; reducing agents; amines; isocyanates.
Hazardous Decomposition Products	Carbon monoxide and carbon dioxide on combustion.

11 Toxicological Information

See below for route-specific acute toxicity data.

Likely Routes of Exposure	Inhalation, skin contact, eye contact, ingestion.
Symptoms	Eye contact causes irritation: redness, pain and tearing. Inhalation may irritate the nose, throat and respiratory tract (coughing, sore throat). Ingestion may cause nausea, vomiting and abdominal pain; larger amounts may cause systemic poisoning.
Delayed and Chronic Effects	Carcinogenicity: may cause or is suspected of causing cancer after long-term exposure (see the carcinogen classification below).

Route	Value
LD50 Oral	1,600 mg/kg (rat), the basis for H302
LD50 Dermal (rabbit)	6,500 mg/kg
LC50 Inhalation	> 25.5 mg/L (vapor, rat, 4 h)

Carcinogen Classification

Agency	Status
IARC	Group 2B — possibly carcinogenic to humans (Methyl isobutyl ketone; IARC agent: Methyl isobutyl ketone, Vol. 101).
NTP	Not listed as carcinogen.
OSHA	No substance-specific standard in 29 CFR 1910 Subpart Z; classified as a carcinogen under the Hazard Communication Standard (29 CFR 1910.1200). See Section 2.

12 Ecological Information

Ecotoxicity	Fish LC50: 1240 mg/L (96 h, Pimephales promelas)
Persistence & Degradability	Not persistent; volatilizes (air half-life ~3.5 d) — Biodegrades (43% ThBOD in 5 d)
Bioaccumulative Potential	log Kow 0.91, BCF 3 (estimated; low)
Mobility in Soil	High soil mobility (estimated Koc 75)

13 Disposal Considerations

Dispose of contents/container in accordance with applicable federal, state, and local regulations. Do not dispose of into drains or waterways.

EPA RCRA Waste Codes	D001 (ignitable). Contains methyl isobutyl ketone, an F003-listed solvent: determine whether spent material is F003 under 40 CFR 261.31. Not a P- or U-listed product.

If discarded, this material may be an ignitable hazardous waste (EPA RCRA D001, 40 CFR 261.21(a)(1): flash point below 60 °C; aqueous solutions with less than 24% alcohol by volume are excluded). The waste generator must make the final hazardous-waste determination.

14 Transport Information

US DOT (49 CFR)

UN Number	UN1249
Proper Shipping Name	Methyl propyl ketone
Hazard Class	3
Packing Group	II
Additional US DOT Requirements	Inner packagings of 1 L or less may ship as Limited Quantity (49 CFR 173.150(b)). Not a marine pollutant.

IMDG / IATA classifications may differ from US DOT. Verify current regulations before international shipment.

15 Regulatory Information

Inventory / List	Status
California Proposition 65	Contains Methyl isobutyl ketone (CAS 108-10-1) at 5-10%; listed.
US EPA TSCA Active Inventory	Listed
EPCRA SARA 313 (TRI)	Contains Methyl isobutyl ketone (CAS 108-10-1) at 5-10%; listed (de minimis 0.1%).
CERCLA Reportable Quantity (RQ)	Methyl isobutyl ketone (CAS 108-10-1) 5,000 lb (2,270 kg); at up to 10% MIBK that is 50,000 lb of product, so no single package reaches it. MIBK is EPCRA Section 313 (TRI) listed: this product contains 5–10%. California Proposition 65: contains MIBK (listed as a carcinogen).

SARA 311/312 hazard categories correspond to the GHS classification in Section 2. Data retrieved as of: California Proposition 65 2026-11-02; US EPA TSCA Active Inventory 2026-11-02; EPCRA SARA 313 (TRI) 2026-11-02.

16 Other Information

Revision Date	2026-11-12
Format	16-section format per OSHA HCS 2024 (29 CFR 1910.1200, Appendix D), aligned with GHS Rev. 7.

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