

TECHNICAL DATA SHEET

Ammonium Hydroxide 20% ACS Grade

CAS NUMBER	ALLIANCE CODE	GENERATED
1336-21-6	ammonium-hydroxide-20-acsgrade	2026-07-18

1. IDENTITY & COMPOSITION

PRODUCT NAME	ALLIANCE CODE
Ammonium Hydroxide 20% ACS Grade	ammonium-hydroxide-20-acsgrade
GRADE	CONCENTRATION
—	—
CAS NUMBER	FORMULA
1336-21-6 PubChem	H5NO PubChem
MOLECULAR WEIGHT	PRODUCT TYPE
35.046 PubChem	solution

AVAILABLE GRADES SAME CAS, ALTERNATE GRADES AND CONCENTRATIONS

GRADE	CONCENTRATION	TYPICAL ASSAY	SKU
THIS GRADE —	—	—	current
ACS Grade	29%	—	ammonium-hydroxide-29-acsgrade
Technical Grade	29%	—	ammonium-hydroxide-29-technical-grade
—	—	—	ammonium-hydroxide-10-acsgrade
—	—	—	ammonium-hydroxide-10-technical-grade
—	—	—	ammonium-hydroxide-15-acsgrade
—	—	—	ammonium-hydroxide-15-technical-grade

GRADE	CONCENTRATION	TYPICAL ASSAY	SKU
—	—	—	ammonium-hydroxide-20-technical-grade
—	—	—	ammonium-hydroxide-5-acs-grade
—	—	—	ammonium-hydroxide-5-technical-grade

Typical assay shown is the rolling-window mean from the sibling product's most recent lots. Grade selection drives downstream end-use — verify the sibling grade matches your specification before substitution.

MATERIALS OF CONSTRUCTION

MATERIAL	RATING	MAX T (°C)	NOTES	SOURCE
Buna-N (NBR) Elastomer	Fair	40	Limited service life	Cole-Parmer Chemical Compatibility
EPDM Elastomer	Excellent	90	Preferred elastomer	Cole-Parmer Chemical Compatibility
Viton (FKM) Elastomer	Poor	—	Not recommended above 25%	Cole-Parmer Chemical Compatibility
PTFE Fluoropolymer	Excellent	200	Lining and gaskets	Cole-Parmer Chemical Compatibility
Borosilicate Glass Glass Ceramic	Fair	25	Attacked above 30 % or elevated temp; avoid long-term service.	Cole-Parmer Chemical Compatibility
304 stainless steel Metal	Good	80	Acceptable for dilute caustic	Cole-Parmer Chemical Compatibility
316 stainless steel Metal	Excellent	95	Standard caustic service	Cole-Parmer Chemical Compatibility

MATERIAL	RATING	MAX T (°C)	NOTES	SOURCE
316L Stainless Steel Metal	Excellent	80	Preferred metal for caustic service.	NACE TM0177
Aluminium Metal	Not recommended	—	Rapid attack; generates hydrogen	Cole-Parmer Chemical Compatibility
Carbon steel Metal	Good	50	Acceptable to 50 °C; caustic embrittlement above	Cole-Parmer Chemical Compatibility
Carbon Steel Metal	Good	60	Acceptable below 70 °C; caustic embrittlement risk above.	NACE Caustic Service Limits
Nickel Metal	Excellent	100	Preferred for high-temperature caustic	Cole-Parmer Chemical Compatibility
Zinc / galvanized steel Metal	Not recommended	—	Rapid corrosion	Cole-Parmer Chemical Compatibility
HDPE Thermoplastic	Excellent	60	Standard drum / IBC material	Cole-Parmer Chemical Compatibility
Polypropylene Thermoplastic	Excellent	80	Excellent caustic service to 50 %.	Cole-Parmer Chemical Compatibility
PP Thermoplastic	Excellent	80	Preferred for elevated temperature	Cole-Parmer Chemical Compatibility
PVC Thermoplastic	Good	40	Acceptable for ambient service	Cole-Parmer Chemical Compatibility

Ratings reflect the service envelope (concentration × temperature) shown. Always confirm against your specific duty cycle and contact-time before equipment selection. The most cautious rating across overlapping references is shown.

REGULATORY & TRANSPORT

DOT / 49 CFR

UN NUMBER

UN2672 **Vendor Label**

PACKING GROUP

III **Adjudicated**

HAZARD CLASS

8 **Adjudicated**

PROPER SHIPPING NAME

Ammonia solution, relative density between 0.880 and 0.957 at 15 degrees C in water, with more than 10 percent but not more than 35...

GHS / OSHA HAZCOM 2012

SIGNAL WORD

Danger **Adjudicated**

H-CODES (HAZARD STATEMENTS)

H314, H335, H400 **Adjudicated**

P-CODES (PRECAUTIONARY STATEMENTS)

P234, P260, P261, P264, P271, P273, P280,
P301+P330+P331, P303+P361+P353, P304+P340,
P305+P351+P338, P310, P321, P363, P391,...

OCCUPATIONAL EXPOSURE LIMITS

OSHA PEL (29 CFR 1910.1000)

— **unknown**

ACGIH TLV

— **unknown**

NIOSH REL

— **unknown**

NIOSH IDLH

— **unknown**

Transport descriptions reflect 49 CFR 172.101 lookup at time of publication. Sourced data: ECHA CLP Annex VI for harmonised classifications, NIOSH Pocket Guide for REL/IDLH, OSHA Z-Tables for PEL. Always verify against the latest regulatory text before shipment-critical decisions.

Supplier Qualification Packet

One zipped download containing the TDS, SDS, latest lot COA (when available), and a fresh Letter of Continuing Guaranty for Ammonium Hydroxide 20% ACS Grade. Every file included is SHA-256 hashed and listed in a manifest your QA team can audit.

APPLICATION GUIDANCE

Ammonium Hydroxide 20% ACS Grade is a strong base used for pH control, saponification, and chemical manufacturing.

- pH adjustment and neutralization
- Saponification and detergent manufacturing
- Pulp and paper processing
- Water treatment and softening
- Chemical synthesis (caustic-driven reactions)

Highly exothermic when diluted — control mixing rate and temperature. Hygroscopic; protect from atmospheric moisture and CO₂.

STORAGE & HANDLING

RECOMMENDED STORAGE

Cool, dry, well-ventilated area in compatible containers (HDPE, lined steel — not aluminium).
Tightly sealed; protect from atmospheric...

INCOMPATIBILITIES

Acids (violent neutralization), aluminium, zinc, tin (generates hydrogen gas), halogens, organic nitro compounds.

HANDLING PRECAUTIONS

Use full PPE including chemical splash goggles and alkali-resistant gloves. Add base to water slowly with stirring. Highly exothermic dilution.

SHELF LIFE

24 months from date of manufacture in sealed, original packaging

For full hazard, PPE, and emergency response guidance, refer to the Safety Data Sheet (SDS) for this product. The SDS controls in all cases where guidance differs.

PACKAGING & LOGISTICS

SHIPPING DESCRIPTION (US DOT)

UN2672, Ammonia solution, relative density between 0.880 and 0.957 at 15 degrees C in water, with more than 10 percent but not more than 35 percent ammonia, 8, PG III

Sourced from 49 CFR 172.101. Confirm against shipping documents and carrier requirements before tender.

NMFC CLASS 65	PLACARD Corrosive	PACKING GROUP PG III
------------------	----------------------	-------------------------

REVISION HISTORY

Last reviewed 2026-07-17 by Andre Taki, DOT Hazmat Specialist.

VERSION	DATE	CHANGE	TRIGGER
1.1	2026-07-17	Canonical data re-verified: 6 fields updated against independent vendor SDSs, CLP Annex VI, 49 CFR, and OSHA HazCom 2024 (GHS classification, hazard/precautionary codes, signal word, physical properties as applicable). - countryOfOrigin · canonical adjudication / reground (coa.data_provenance) - ghsClassification · canonical adjudication / reground (coa.data_provenance) - hazard_h_codes · canonical adjudication / reground (coa.data_provenance) - hazard_p_codes · canonical adjudication / reground (coa.data_provenance) - hsCode · canonical adjudication / reground (coa.data_provenance) - signalWord · canonical adjudication / reground (coa.data_provenance)	canonical_change
1.2	2026-07-17	Canonical data updated: 1 field changed via the provenance/adjudication pipeline. dotProperShippingName · canonical change (coa.data_provenance / adjudication)	canonical_change
1.0	2026-05-20	Initial URL-first TDS published from canonical chemistry registry.	initial

This Technical Data Sheet is provided for technical reference. The Safety Data Sheet (SDS) controls in all cases where guidance differs. Values reflect Alliance Chemical canonical data at time of generation; subsequent revisions are recorded in the Revision History above.

ALLIANCE CHEMICAL

Order Ammonium Hydroxide 20% ACS Grade

Bulk & packaged sizes · COA/SDS ships with every order