

TECHNICAL DATA SHEET

Ethylene Glycol 60/40

60/40

CAS NUMBER
107-21-1

ALLIANCE CODE
ethylene-glycol-60-40

GENERATED
2026-07-17

1. IDENTITY & COMPOSITION

PRODUCT NAME
Ethylene Glycol 60/40

ALLIANCE CODE
ethylene-glycol-60-40

GRADE
—

CONCENTRATION
60/40

CAS NUMBER
107-21-1 [PubChem](#)

FORMULA
C2H6O2 [PubChem](#)

MOLECULAR WEIGHT
62.07 [PubChem](#)

PRODUCT TYPE
solution

AVAILABLE GRADES SAME CAS, ALTERNATE GRADES AND CONCENTRATIONS

GRADE	CONCENTRATION	TYPICAL ASSAY	SKU
THIS GRADE —	60/40	—	current
—	50/50	—	ethylene-glycol-50-50
—	—	—	ethylene-glycol-30-70
ACS Grade	—	—	ethylene-glycol-acs-grade

Typical assay shown is the rolling-window mean from the sibling product's most recent lots. Grade selection drives downstream end-use — verify the sibling grade matches your specification before substitution.

PHYSICAL & CHEMICAL PROPERTIES

One or more physical-property values are temporarily suppressed pending verification against vendor COA data. For complete properties refer to the Safety Data Sheet (SDS) or contact sales@alliancechemical.com.

FORM

Liquid [Product record](#)

DENSITY

1.08 g/mL at 20 °C (60/40 ethylene glycol/water)

[Product record](#)

MELTING POINT

Freezing point ≈ -48 °C [Product record](#)

VAPOR PRESSURE

0.06 mmHg at 68 °F ; 1 mmHg at 127.4 °F (NTP, 1992) [Product record](#)

ODOR

Odorless [Product record](#)

BOILING POINT

387.7 °F at 760 mmHg (NTP, 1992)

[Product record](#)

FLASH POINT

Non-flammable as an aqueous blend. Prior 232 °F was the pure-EG value. [Product record](#)

SOLUBILITY (WATER)

greater than or equal to 100 mg/mL at 63.5 °F (NTP, 1992) [Product record](#)

Polar solvent — purity vs. intended end-use (electronics, pharma, general industrial) is the dominant grade consideration. See application guidance for grade selection.

MATERIALS OF CONSTRUCTION SERVICE ENVELOPE $\approx 60\%$

MATERIAL	RATING	MAX T (°C)	NOTES	SOURCE
Buna-N (NBR) Elastomer	Fair	60	Acceptable for alcohols; poor for ketones.	Parker O-ring Chemical Compatibility
EPDM Elastomer	Fair	—	Good for alcohols, poor for esters	Cole-Parmer Chemical Compatibility
Viton (FKM) Elastomer	Fair	80	Swells in acetone and esters; avoid for those.	Parker O-ring Chemical Compatibility
FFKM (Kalrez) Fluoropolymer	Excellent	200	Premium ester / ketone sealing	Cole-Parmer Chemical Compatibility
PTFE Fluoropolymer	Excellent	200	Preferred for all polar solvents	Cole-Parmer Chemical Compatibility

MATERIAL	RATING	MAX T (°C)	NOTES	SOURCE
Borosilicate Glass Glass Ceramic	Excellent	100	Universally inert.	Cole-Parmer Chemical Compatibility
Glass (borosilicate) Glass Ceramic	Excellent	100	Inert	Cole-Parmer Chemical Compatibility
316 stainless steel Metal	Excellent	60	Standard alcohol / ester service	Cole-Parmer Chemical Compatibility
316L Stainless Steel Metal	Excellent	80	Inert; preferred for high-purity solvent service.	Cole-Parmer Chemical Compatibility
Aluminium Metal	Good	40	Acceptable; avoid prolonged wet contact	Cole-Parmer Chemical Compatibility
Carbon steel Metal	Good	40	Acceptable for short-term storage	Cole-Parmer Chemical Compatibility
Carbon Steel Metal	Fair	50	Trace moisture causes rust; flash-rust prevention required.	Cole-Parmer Chemical Compatibility
HDPE Thermoplastic	Fair	40	Swells with many polar solvents; verify per solvent.	Cole-Parmer Chemical Compatibility
PP Thermoplastic	Good	50	Acceptable but watch swelling with esters	Cole-Parmer Chemical Compatibility
PVC Thermoplastic	Fair	25	Esters soften PVC; avoid for esters	Cole-Parmer Chemical Compatibility

Ratings reflect the service envelope (concentration × temperature) shown. Always confirm against your specific duty cycle and contact-time before equipment selection. The most cautious rating across overlapping references is shown.

REGULATORY & TRANSPORT

DOT / 49 CFR

UN NUMBER

Not regulated **Adjudicated**

PACKING GROUP

Not regulated **Adjudicated**

HAZARD CLASS

Not regulated **Adjudicated**

PROPER SHIPPING NAME

Not regulated **Adjudicated**

GHS / OSHA HAZCOM 2012

SIGNAL WORD

Warning **Adjudicated**

H-CODES (HAZARD STATEMENTS)

H302, H373 **Adjudicated**

P-CODES (PRECAUTIONARY STATEMENTS)

P260, P264, P270, P314, P501 **Adjudicated**

OCCUPATIONAL EXPOSURE LIMITS

OSHA PEL (29 CFR 1910.1000)

— **unknown**

ACGIH TLV

— **unknown**

NIOSH REL

— **unknown**

NIOSH IDLH

— **unknown**

Transport descriptions reflect 49 CFR 172.101 lookup at time of publication. Sourced data: ECHA CLP Annex VI for harmonised classifications, NIOSH Pocket Guide for REL/IDLH, OSHA Z-Tables for PEL. Always verify against the latest regulatory text before shipment-critical decisions.

Supplier Qualification Packet

One zipped download containing the TDS, SDS, latest lot COA (when available), and a fresh Letter of Continuing Guaranty for Ethylene Glycol 60/40. Every file included is SHA-256 hashed and listed in a manifest your QA team can audit.

APPLICATION GUIDANCE

Ethylene Glycol 60/40 is a polar solvent. Grade selection (technical, ACS, electronics, USP) determines acceptable residue and impurity levels for the intended end-use.

- Cleaning and degreasing (technical-grade)
- Coatings, inks, and adhesives formulation
- Reaction solvent for chemical synthesis
- Pharmaceutical manufacturing (USP-grade)
- Electronics-grade cleaning and rinse applications

Flammable. Bond and ground equipment during transfer. Verify grade matches end-use specification before substitution.

STORAGE & HANDLING

RECOMMENDED STORAGE

Cool, well-ventilated flammable-liquid storage area. Tightly sealed original containers. Segregate from oxidizers and acids. Bond and ground bulk...

INCOMPATIBILITIES

Strong oxidizers, strong acids, isocyanates, anhydrides. Hygroscopic — protect from atmospheric moisture for water-sensitive end...

HANDLING PRECAUTIONS

Use chemical-resistant gloves and splash goggles. Bond and ground during transfer to prevent static accumulation. Eliminate ignition...

SHELF LIFE

24 months from date of manufacture in sealed, original packaging

For full hazard, PPE, and emergency response guidance, refer to the Safety Data Sheet (SDS) for this product. The SDS controls in all cases where guidance differs.

REVISION HISTORY

Last reviewed 2026-05-20 by Hossein Taki, Vice President (Vice President, Alliance Chemical · CAGE Code 1LT50 · DOT Hazmat Registrant #2188383).

VERSION	DATE	CHANGE	TRIGGER
1.0	2026-05-20	Initial URL-first TDS published from canonical chemistry registry.	initial

This Technical Data Sheet is provided for technical reference. The Safety Data Sheet (SDS) controls in all cases where guidance differs. Values reflect Alliance Chemical canonical data at time of generation; subsequent revisions are recorded in the Revision History above.

ALLIANCE CHEMICAL

Order Ethylene Glycol 60/40

Bulk & packaged sizes · COA/SDS ships with every order