

TECHNICAL DATA SHEET

Hydrochloric Acid 37% (HCL 37%) - Technical Grade

Technical Grade · 37%

CAS NUMBER	ALLIANCE CODE	GENERATED
7647-01-0	hydrochloric-acid-37-hcl-37-technical-grade	2026-08-31
REVISION	REVIEWED	
1.4	2026-07-17 · Andre Taki	

IDENTITY & COMPOSITION

PRODUCT NAME	ALLIANCE CODE
Hydrochloric Acid 37% (HCL 37%) - Technical Grade	hydrochloric-acid-37-hcl-37-technical-grade
GRADE	CONCENTRATION
Technical Grade	37%
CAS NUMBER	FORMULA
7647-01-0 PubChem	ClH PubChem
MOLECULAR WEIGHT	PRODUCT TYPE
36.46 PubChem	solution

SPECIFICATIONS

TEST	SPECIFICATION	TYPICAL	METHOD	SOURCE
Assay (HCl)	36.5–39 %	37.0 %	Acidimetric titration (source prints "Assay (Acidim.)")	Supplier specification
Ammonium (NH4)	0.005%	0.0002 %	—	Supplier specification

TEST	SPECIFICATION	TYPICAL	METHOD	SOURCE
Arsenic (As)	0.0003 %	0.000002 %	—	Supplier specification
Lead (Pb)	0.005 %	0.000005 %	—	Supplier specification
Sulfate (SO4)	0.005%	0.00095 %	—	Supplier specification
Iron (Fe)	0.005 %	0.00004 %	—	Supplier specification
Free chlorine (as Cl2)	0.001 %	0.00006 %	DPD colorimetric	Interpreted
Residue on evaporation	0.012 %	0.0014 %	Gravimetric, evaporation to dryness at 105 C	Interpreted

Specification values are guaranteed limits. Typical values are representative of production lots and are not guaranteed. Lot-specific certificates of analysis ship with every order.

AVAILABLE GRADES SAME CAS, ALTERNATE GRADES AND CONCENTRATIONS

GRADE	CONCENTRATION	TYPICAL ASSAY	SKU
THIS GRADE Technical Grade	37%	—	current
ACS Reagent	37%	—	hydrochloric-acid-37-acs-reagent-grade
ACS	31%	—	hydrochloric-acid-31-acs-grade
Technical Grade	31%	—	hydrochloric-acid-31-technical-grade
ACS	25%	—	hydrochloric-acid-25-acs-grade

GRADE	CONCENTRATION	TYPICAL ASSAY	SKU
Technical	25%	—	hydrochloric-acid-25-technical-grade
ACS	20%	—	hydrochloric-acid-20-ac-grade
ACS	15%	—	hydrochloric-acid-15-ac-grade
Technical Grade	15%	—	hydrochloric-acid-15-technical-grade
ACS	10%	—	hydrochloric-acid-10-ac-grade
Technical	10%	—	hydrochloric-acid-10-technical-grade
ACS	5%	—	hydrochloric-acid-5-ac-grade
Technical Grade	5%	—	hydrochloric-acid-5-technical-grade

Typical assay shown is the rolling-window mean from the sibling product's most recent lots. Grade selection drives downstream end-use — verify the sibling grade matches your specification before substitution.

PHYSICAL & CHEMICAL PROPERTIES

One or more physical-property values are temporarily suppressed pending verification against vendor COA data. For complete properties refer to the Safety Data Sheet (SDS) or contact sales@alliancechemical.com.

PROPERTY	VALUE	SOURCE
Form	Liquid	Published reference
Color	2.0000 APHA	Vendor COA
Odor	Pungent, irritating odor	Published reference
Specific Gravity (20 °C)	1.19	Published reference
Density	1.185–1.195	Supplier specification
Boiling Point	Not characterized for the 37% solution	Published reference
Melting Point	Not characterized for the 37% solution	Published reference
Vapor Pressure	413.6 mmHg (USCG, 1999)	Published reference
Solubility (water)	82.3 g/100 g at 32 °F (NTP, 1992)	Published reference

Strong acid — density and vapor-pressure values shown are at 20 °C; values shift markedly with concentration and temperature. Reference concentration-temperature curves before specifying equipment.

MATERIALS OF CONSTRUCTION SERVICE ENVELOPE ≈ 37%

MATERIAL	RATING	MAX T (°C)	NOTES	SOURCE
Buna-N (NBR) Elastomer	Poor	—	Hardens and cracks; do not use.	Parker O-ring Chemical Compatibility
EPDM Elastomer	Good	80	Standard for HCl and H2SO4 gaskets.	Parker O-ring Chemical Compatibility

MATERIAL	RATING	MAX T (°C)	NOTES	SOURCE
Viton (FKM) Elastomer	Good	80	Acceptable for HCl gaskets up to 37 %.	Parker O-ring Chemical Compatibility
PTFE Fluoropolymer	Excellent	200	Universal acid compatibility.	Cole-Parmer Chemical Compatibility
PVDF (Kynar) Fluoropolymer	Excellent	120	Excellent for HCl piping at elevated temperature.	Cole-Parmer Chemical Compatibility
Borosilicate Glass Glass Ceramic	Excellent	100	Inert to most strong acids (avoid HF).	Cole-Parmer Chemical Compatibility
Glass (borosilicate) Glass Ceramic	Excellent	100	Inert under all conditions	Cole-Parmer Chemical Compatibility
316 stainless steel Metal	Poor	25	Severe pitting; use only for vapors	Cole-Parmer Chemical Compatibility
Aluminium Metal	Not recommended	—	Reacts to form H ₂ gas	Cole-Parmer Chemical Compatibility
Carbon Steel Metal	Not recommended	—	Catastrophic corrosion; never use.	Cole-Parmer Chemical Compatibility
Hastelloy C-276 Metal	Excellent	80	Preferred metal for concentrated HCl service.	Haynes International C-276 datasheet
Inconel 625 Metal	Good	60	Acceptable for dilute service	Cole-Parmer Chemical Compatibility
Tantalum Metal	Excellent	100	Best-in-class but expensive	Cole-Parmer Chemical Compatibility
CPVC Thermoplastic	Excellent	90	Higher-temp variant of PVC.	Cole-Parmer Chemical Compatibility

MATERIAL	RATING	MAX T (°C)	NOTES	SOURCE
FRP (vinyl ester) Thermoplastic	Good	60	Common bulk-storage tank material	Cole-Parmer Chemical Compatibility
HDPE Thermoplastic	Excellent	60	Standard tank/drum material for HCl up to 37 %.	Cole-Parmer Chemical Compatibility
PVC Thermoplastic	Excellent	60	Common for piping; verify rating for service > 50 °C.	Cole-Parmer Chemical Compatibility

Ratings reflect the service envelope (concentration × temperature) shown. Always confirm against your specific duty cycle and contact-time before equipment selection. The most cautious rating across overlapping references is shown.

REGULATORY & TRANSPORT

DOT / 49 CFR

UN NUMBER	HAZARD CLASS
UN1789 49 CFR 172.101	8 Adjudicated
PACKING GROUP	PROPER SHIPPING NAME
II Adjudicated	Hydrochloric acid Adjudicated

GHS / OSHA HAZCOM 2012

SIGNAL WORD	H-CODES (HAZARD STATEMENTS)
Danger Adjudicated	H290, H314, H335 ECHA CLP Annex VI
P-CODES (PRECAUTIONARY STATEMENTS)	
P234, P260, P261, P264, P271, P280, P301+P330+P331, P303+P361+P353, P304+P340, P305+P351+P338, P310, P321, P363, P403+P233, P405, P501	
Adjudicated	

OCCUPATIONAL EXPOSURE LIMITS

OSHA PEL (29 CFR 1910.1000)	ACGIH TLV
5 ppm ceiling OSHA 29 CFR 1910.1000	— no canonical
NIOSH REL	NIOSH IDLH
5 ppm ceiling NIOSH Pocket Guide	50 ppm NIOSH Pocket Guide

Transport descriptions reflect 49 CFR 172.101 lookup at time of publication. Sourced data: ECHA CLP Annex VI for harmonised classifications, NIOSH Pocket Guide for REL/IDLH, OSHA Z-Tables for PEL. Always verify against the latest regulatory text before shipment-critical decisions.

CATALOG EQUIVALENTS CROSS-REFERENCE VS MAJOR CHEMICAL SUPPLIERS

HONEYWELL

SKU	GRADE	CONC.	MATCH	NOTES
258148	ACS	37%	Exact	Fluka brand, ACS grade

SIGMA-ALDRICH

SKU	GRADE	CONC.	MATCH	NOTES
320331	ACS Reagent	37%	Exact	ACS Reagent grade, 37% in water

SKU	GRADE	CONC.	MATCH	NOTES
258148	Technical	37%	Partial	Technical grade — lower spec but same chemistry

Cross-references are informational. Confirm against the manufacturer's current specification before substitution. Competitor trademarks are property of their respective owners.

APPLICATIONS

Pickling and metal cleaning agent in metal processing, to remove oxides and scale [chemceed.com](#)

Oil well acidizing — dissolves calcium and magnesium carbonate rock formations to increase permeability and production

[chemceed.com](#)

Beneficiation of ores and rock phosphate; stimulation of oil and gas wells in carbonate and sandstone reservoirs

[itwreagents.com](#)

Metallurgical pickling, etching and brazing [itwreagents.com](#)

Removal of calcium carbonate (scale) deposits from equipment and cleaning of boreholes and gravel-pack filters after drilling

[itwreagents.com](#)

Applications are drawn from published manufacturer and supplier documentation; each is sourced. Suitability for a specific use is the buyer's to confirm.

STORAGE & HANDLING

RECOMMENDED STORAGE

Stored at room temperature (36.5–39% hydrochloric acid, technical grade); no further storage guidance stated in the source

[itwreagents.com](#)

INCOMPATIBILITIES

Bases, active metals (aluminium, zinc), cyanides, sulfides, oxidizing agents. Reacts violently with organic anhydrides.

Class-level guidance — not product-specific; the SDS controls.

For full hazard, PPE, and emergency response guidance, refer to the Safety Data Sheet (SDS) for this product. The SDS controls in all cases where guidance differs.

HANDLING PRECAUTIONS

Use full PPE including face shield, acid-resistant gloves and apron. Add acid to water slowly with stirring; never reverse. Ventilation required.

Class-level guidance — not product-specific; the SDS controls.

SHELF LIFE

Consult Technical Services for product-specific shelf life

PACKAGING & LOGISTICS

SHIPPING DESCRIPTION (US DOT)

UN1789, Hydrochloric acid, 8, PG II

Sourced from 49 CFR 172.101. Confirm against shipping documents and carrier requirements before tender.

NMFC CLASS
60

PLACARD
Corrosive

PACKING GROUP
PG II

REVISION HISTORY

Last reviewed 2026-07-17 by Andre Taki, DOT Hazmat Specialist.

VERSION	DATE	CHANGE	TRIGGER
1.4	2026-08-27	Canonical data updated: 2 fields changed via the provenance/adjudication pipeline. - oel_niosh_rel · canonical change (coa.data_provenance / adjudication) - oel_idlh · canonical change (coa.data_provenance / adjudication)	canonical_change
1.3	2026-08-05	Canonical data updated: 1 field changed via the provenance/adjudication pipeline. unNumber · canonical change (coa.data_provenance / adjudication)	canonical_change
1.2	2026-07-22	Canonical data updated: 1 field changed via the provenance/adjudication pipeline. dotSubsidiaryHazardClass · canonical change (coa.data_provenance / adjudication)	canonical_change

VERSION	DATE	CHANGE	TRIGGER
1.1	2026-07-17	Canonical data re-verified: 6 fields updated against independent vendor SDSs, CLP Annex VI, 49 CFR, and OSHA HazCom 2024 (GHS classification, hazard/precautionary codes, signal word, physical properties as applicable). • color · canonical adjudication / reground (coa.data_provenance) • countryOfOrigin · canonical adjudication / reground (coa.data_provenance) • ghsClassification · canonical adjudication / reground (coa.data_provenance) • hazard_p_codes · canonical adjudication / reground (coa.data_provenance) • hsCode · canonical adjudication / reground (coa.data_provenance) • physicalProperties · canonical adjudication / reground (coa.data_provenance)	canonical_change
1.0	2026-05-20	Initial URL-first TDS published from canonical chemistry registry.	initial

This Technical Data Sheet is provided for technical reference. The Safety Data Sheet (SDS) controls in all cases where guidance differs. Values reflect Alliance Chemical canonical data at time of generation; subsequent revisions are recorded in the Revision History above.